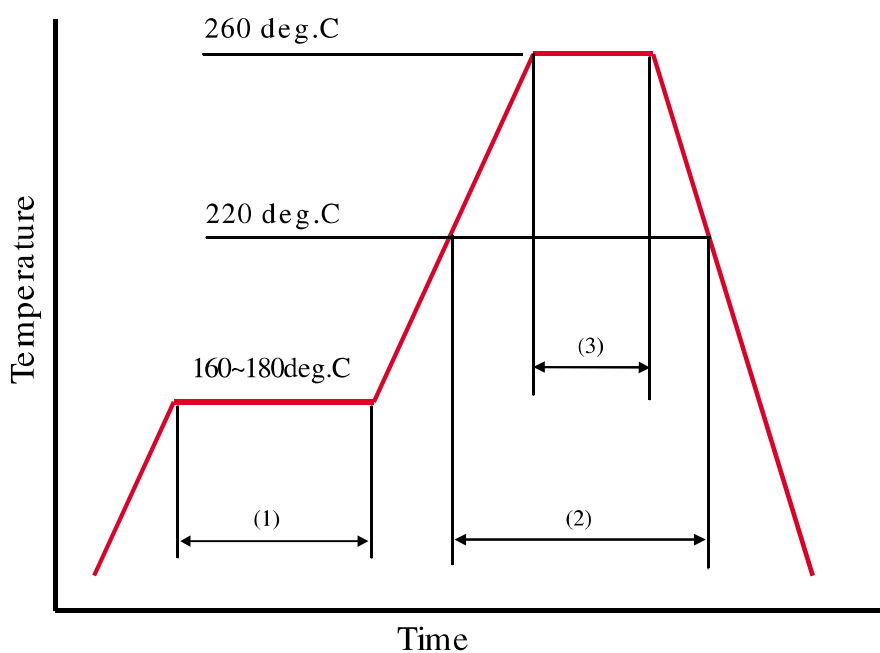


Reflow Profile

Our products are available for the following reflow temperature condition.

Category			
Crystal Resonator	HSX211S(SA)	HSX321S	HSX321G
	HSX221S(SA)	HSX421S	HSX530G
		HSX531S	HSX630G
		HSX631S	HSX840G
		HSX751S	SMD-49
Crystal Oscillator	HSO321S		
	HSO531S		
	HSO751S		
VCXO	HSV531S		
	HSV753S		

Lead Free Soldering Available



(1)	Preheat	160~180 deg.C	120sec.
(2)	Primary heat	220 deg.C	60sec.
(3)	Peak	260 deg.C	10sec. Max.